



*Technical Data Sheet*

**Tuf-Gel 330**

Quantum Silicones' High Strength Gel

**Product Description**

Tuf-Gel 330 is a clear, tough, moderately cross-linked silicone elastomer which has good, room temperature cure adhesion to many substrates. Silicone gels are used to provide protection from vibration, thermal or mechanical shock. Silicone gels also provide excellent moisture protection.

**Key Features**

- High Strength
- 1:1 mix ratio
- 24 hour room temperature cure
- 30 minute cure at 150°C
- Dispensing equipment not necessary
- Good adhesion to many substrates including glass, aluminum and copper with primer

**Typical Properties**

<b>Uncatalyzed Properties</b>		
	<b>"A" Component</b>	<b>"B" Component</b>
Appearance	Transparent	Transparent
Viscosity, cps	700	700
Specific Gravity	0.97	0.97

<b>Catalyzed Properties</b>	
Mix Ratio	1:1
Pot Life, 25°C	70 minutes
Cure Time	30 min @ 150°C
	60 min @ 100°C
	24 hours @ 25°C
Service Temperature Range	-55 to 200°C
Adhesion	Silicone gels have a tacky surface and will form a mechanical bond to most substrates
Shore 00	30-50, typically 40

## **Electrical properties**

QGels have excellent dielectric strength

## **Instructions for use**

### **Mixing**

The convenient one to one mix makes QSi's QGels very easy to mix. Mix equally and thoroughly by weight or volume. Once the components are mixed the curing process begins. The pot life of the mixed material is shown under typical properties. Fast curing gels (less than 30 minutes pot life) should be dispensed utilizing automated mix and dispense equipment.

### **De-aeration**

Air trapped during mixing should be removed to eliminate voids in the cured product. Vacuum de-airing may be necessary to completely remove all entrapped air bubbles. To insure proper de-airing, subject the mixed material to 29 inches of mercury.

### **Storage and shelf life**

QGels should be stored in the original unopened container at 25C (77F). They will remain useful for a period of 12 months if stored under those conditions.

### **Not for Product Specification**

This product is for industrial use only. The technical data listed herein is provided as a reference only and **is not** intended as sales specifications. For sales and technical assistance or for product recommendations, please call 1-800-852-3147.

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